



Saving energy doesn't have to be hard. There are hundreds of ways you can save energy at work every day. It can be as simple as swapping in LED bulbs or fixing a leaky steam pipe. Pick a few tips and work them into your routine.

With just a few minutes a month, you'll notice a difference –
and make a difference!





HVAC Systems

1. Make sure your HVAC system is operating efficiently.



2. Inspect and clean or replace HVAC air filters on a regular basis.

3. Install a programmable thermostat.

4. Make sure radiators, air intake vents, etc., are not obstructed so that air can flow freely.

5. Set back the thermostat in the evenings and other times when the building isn't occupied.

6. Regularly change or clean HVAC filters every month during peak cooling or heating season. Dirty filters cost more to use, overwork the equipment, and result in lower indoor air quality.

7. Adjust thermostats for seasonal changes.

8. Calibrate thermostats to ensure that their ambient temperature readings are correct.

9. Make sure that areas in front of vents are clear of furniture and paper. As much as 25% more energy is required to distribute air if your vents are blocked.

10. Shorten the preventive maintenance intervals for replacing air handler filters. These keep air clean and prevent equipment from working harder to force air through dirty filters.



11. Clean the evaporator and condenser coils on heat pumps, air-conditioners or chillers. Dirty coils inhibit heat transfer; keeping coils clean saves energy.

12. Keep exterior doors closed while running your HVAC. It sounds simple, but it will help avoid wasteful loss of heated or cooled air.

13. Reduce air conditioning hours.

14. Use the ENERGY STAR Building Checklist to cut down on summer cooling and winter heating costs.



Lighting

15. Remove or disconnect unnecessary light fixtures.

16. Replace incandescent light bulbs with LEDs.

17. Replace or retrofit non-energy efficient light fixtures.

18. Install "occupant sensors" to automatically turn lights off and on.

19. Lower light levels, where appropriate, such as around computer monitors.

20. Install LED exit signs.

21. Install timers or photocells on outside lights.

22. Turn off lights when not in use or when natural daylight is sufficient. This can reduce lighting expenses by 10% – 40%.

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23. Use task lighting where feasible.

24. Implement a regular lighting maintenance program.

25. Maximize daylight. After all, sunlight is free! Open or close blinds to make the best use of natural daylight and take advantage of skylights or other natural daylight sources to reduce lighting during daytime hours.

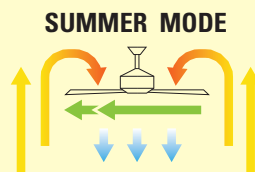




Operations and Maintenance

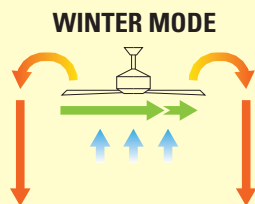
- 26. Repair leaks in system components such as pipes, steam traps or couplings.
- 27. Repair steam trap leaks; replace malfunctioning steam traps.
- 28. Repair damaged insulation and replace missing insulation with thicknesses calculated for the operating and ambient conditions of the mechanical system.
- 29. Keep external doors closed.
- 30. Improve the insulation in the climate-controlled portions of your facility.

31. Use fans to help delay or reduce the need for air-conditioning in the summer.



32. Let the sun in during the day in the winter, but cover the windows at night.

33. Use fans to pull warm air down from the ceiling in the winter.



34. Block direct sunlight shining through windows in the summer.

35. Plug leaks around windows, doors, outlets, etc., with weather-stripping or caulk.



- 36. Conduct a nighttime audit to find out what's on after working hours that shouldn't be.
- 37. Improve operations and maintenance practices by regularly checking and maintaining equipment to ensure it's functioning efficiently.
- 38. Optimize start-up time, power-down time, and equipment sequencing.
- 39. Revise janitorial practices to reduce the hours that lights are turned on each day.
- 40. Review and emphasize the financial and environmental results of a preventative maintenance program for major systems and components.
- 41. Visually inspect insulation on all piping, ducting and equipment for damage (tears, compression, stains, etc.).



Communication and Education

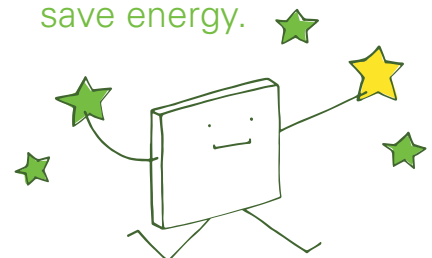
42. Ensure that team members from every department are trained in the importance of energy management and basic energy-saving practices.



43. Educate staff about how their behaviors affect energy use.

44. Develop an energy team and assign responsibilities to pursue energy efficiency in all departments.

45. Reward energy-efficient behaviors and habits to engage employees in helping your organization save energy.





Office Equipment



46. Turn off office equipment when not in use.

- 47. Maintain your office equipment to ensure good energy performance.
- 48. Use energy-saving computers and office equipment.
- 49. Make sure your motors and motor systems are running at optimum efficiency.



50. Buy ENERGY STAR products.

51. Activate sleep settings on all printers, copiers, fax machines, scanners, and multifunction devices so they automatically enter a low-powered sleep mode when inactive.

52. Enable the power management function on office computers, which automatically puts monitors to sleep when not in use.



53. Plug electronics into a "smart" power strip that lets you designate which electronics should always be on, and which ones do not need power when they're not in use.



Refrigeration

54. Perform routine maintenance on refrigerators and freezers such as vacuuming to remove dust.



- 55. Turn off the lights in walk-in refrigerators.
- 56. Add strip curtains to refrigerated spaces without doors.
- 57. Defrost refrigerators regularly.
- 58. Retrofit or replace old refrigerators and freezers.



Water Heating

59. Insulate hot water holding tanks and hot & cold water pipes.

60. Install faucet aerators and efficient showerheads.



- 61. Set your water heater at the lowest required temperature.
- 62. Find and fix water leaks.

Start saving today! The more tips you tackle, the more energy you will save — and potentially save on your monthly bill. Go to ElectricIdeas.com/Work to find more energy-saving tips, plus rebates to help you save even more.

